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VP-DJ IGM Decking Jig Manual EN v2.01.01 A4ob MAN - VZOR NÁSTROJ EN v1.02.01

## **VP-DJ**

#### Manual - EN

# **IGM Decking Jig**

Dear customer.

thank you for the confidence you have placed in us with the purchase of your new IGM jig.

This manual was prepared for the owner and operator of **IGM Decking Jig** to promote safety during setup, operation and maintenance. Please read carefully and understand the information contained in this manual and accompanying documents. To obtain maximum service life and performance, use the machine according to these instructions and safety guidelines. Observe work safety.

We wish you a lot of work satisfaction and joy when working with the IGM Decking Jig.

#### 1. Intended Use

This jig is designed only for fixing wooden decking boards to a decking frame. Use appropriate screws to fix the material.

#### 1.1 Warranty

IGM always strives to deliver a high-quality and efficient product. The warranty is governed by the valid terms and conditions of IGM.

#### 2. Product Specifications

Minimum Material Thickness: 90 mm Maximum Material Thickness: 150 mm

Spacing: 3,5 mm / 4,5 mm / 5,5 mm

Driver Bit: Torx T15
Driver Bit Length: 100 mm

#### 3. Safety

**Warning!** Read all instructions and safety guidelines. Failure to follow safety instructions may result in damage to the jig and serious injury to the operator. Keep the manual for future reference.

- Check the technical condition of the jig and cutting tool before work. The cutting tool must be sharp and free from damage. Do not use the jig or cutting tool when damaged.
- The working area must be clean and well-lit. There must be sufficient space around the work area.

- Take care of your safety when working. Long hair, loose clothing and jewellery may cause injury.
   Wear suitable work clothing, footwear and eye, ear and respiratory protection.
- Watch your hands and fingers. Always use both hands when working with the jig.
- Ensure that the jig is held securely in place. If necessary, use a clamp. Never hold the jig with your hand while working!
- Keep the jig out of reach of children and unqualified persons.
- Do not leave the jig in a damp environment and do not expose it to rain.

### 3.1 Symbols

		Read the manual and all instructions carefully before use.
		Wear head, ear, eye and respiratory protection.
		Use gloves.
	<u>•</u>	Warning of general danger.
	MANUAL  igmtools.info	Scan the QR code and find the manual in your language.
		Recycle package materials.

## 4. Package Contents

- Decking Jig
- 2x Spacer 1 mm
- 2x Spacer 2 mm
- 4x Spacer Screws
- Torx Bit T1

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#### 5. Operation

Press the sliding button and set the jig to match the board width. The button can be set in 5 mm increments.

Board spacing is 3,5 mm. Use 1 mm or 2 mm spacers to increase spacing to 4,5 mm; 5,5 mm or 6,5 mm. A maximum of two spacers can be used on one side. Secure spacers with screws.

Spare spacers are available (not included), allowing the gap to be extended up to 7,5 mm (two 2 mm spacers on each side).



Clamp the jig to the board by pushing on the handle. Insert decking screws into both guides.



Attach the Torx bit in a drill and drive the screws into the material until the wider part of the bit rests on the guide. Release the jig from the decking board using the red lever and secure it at another spot. The joint should be a minimum of 25 mm from the edge of the board.



## 6. Accessories

Recommended accessories are listed on the IGM website.

**Caution!** Installing unapproved accessories may cause damage to the machine and serious injury. Use only accessories recommended for this machine by IGM.

